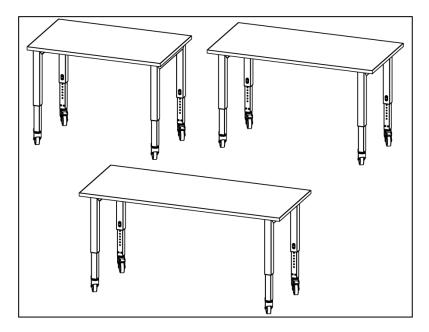
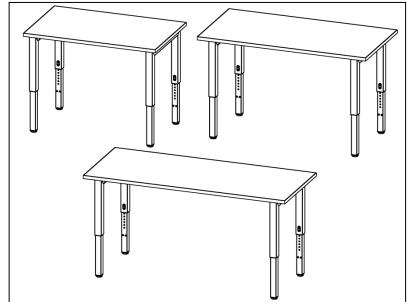
## **Assembly Instructions**

**Planner Studio** 

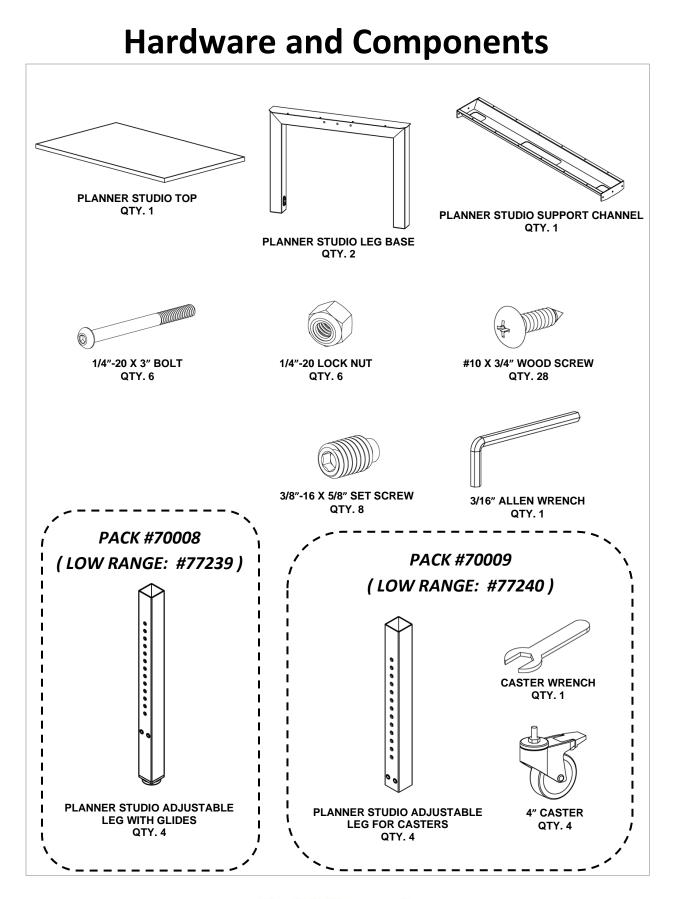
Adjustable Height Tables





If you have damaged or missing components, please contact customer service at 1-800-328-1061

Smith System<sup>®</sup>



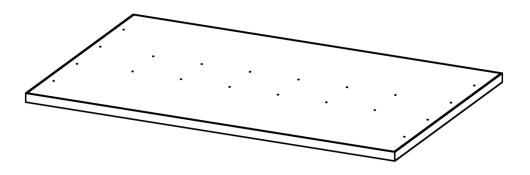
Smith System<sup>®</sup>

## **Special Notes:**

- TOOLS REQUIRED:
  - Drill w/#2 phillips driver bit, or #2 phillips head screwdriver.
  - 7/16" socket & ratchet, or 7/16" wrench.
- Check that all components are accounted for and undamaged before assembling.
- Please assemble the product in a clean and dry area.
- You will need another person to help assemble the product. Team lifting required.
- Clean the product with a mild cleaner and a damp cloth.

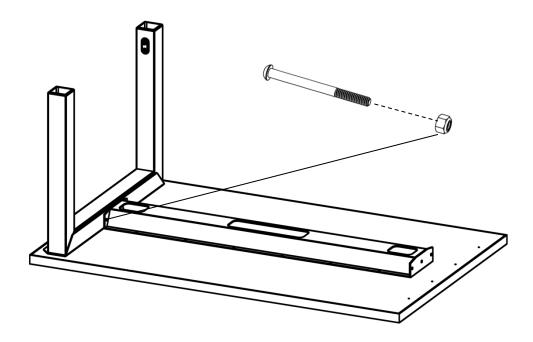
## **Assembly Instructions**

1. Lay top down on a clean smooth surface that will not harm the top finish. Underside of top should be exposed. **Top is heavy, team lifting is advised.** 

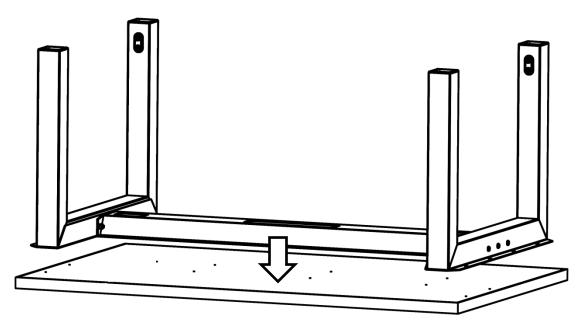


2. Position the support channel(s) onto the top, as shown. Do not attach support channel to top yet. First attach the legs, one at a time, to the support channel(s) by using the supplied 1/4"-20 x 3" bolts and 1/4"-20 lock nuts.

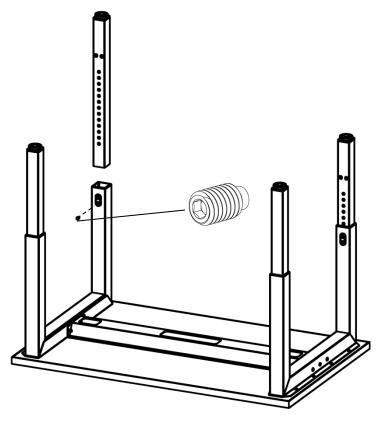
**Helpful Hint:** The nut goes on the inside; bolt head seen on the outside. **Helpful Hint:** Make sure legs are facing the right direction, as shown.



**3.** Attach the now assembled frame to the wood top using #10 x 3/4" wood screws. Hole pattern on underside of top serves as a guide for proper positioning.

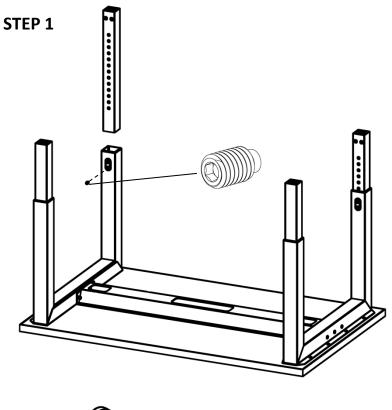


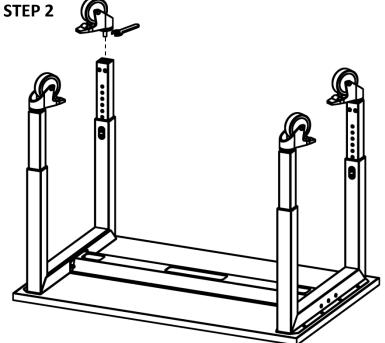
- 4. CASTER / GLIDE INSTALLATION
  - a. **GLIDES** Install adjustable legs into leg base, place at desired height and then lock in place using 3/8"-16 x 5/8" set screws.



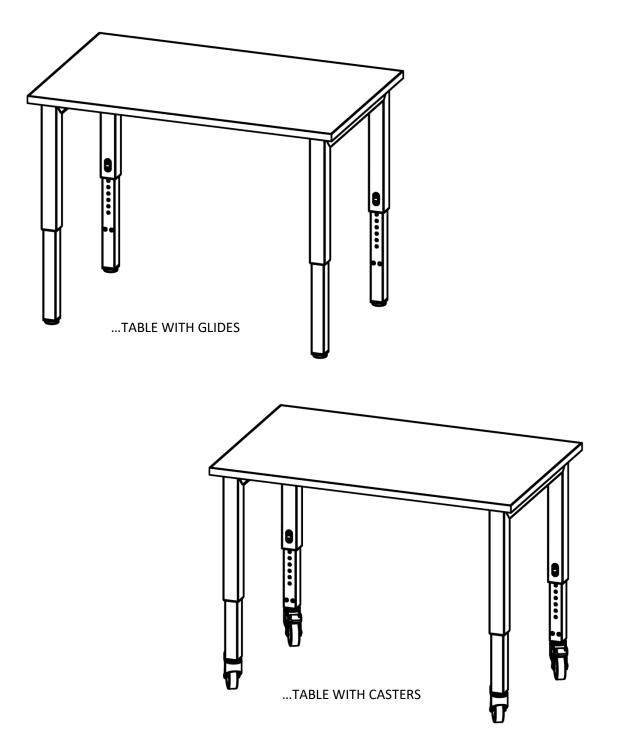
- 4. CASTER / GLIDE INSTALLATION (continued)
  - b. **CASTERS Step 1:** Install adjustable legs into leg base, place at desired height and then lock in place using 3/8"-16 x 5/8" set screws.

**CASTERS - Step 2:** Install casters using the caster wrench provided. Hand tighten until very snug.





5. With a partner, team lift table and flip to the upright position.Helpful Hint: Lock all casters to prevent unexpected rolling when table legs touch down.



## ASSEMBLY COMPLETE